Application Notes

How to transfer the ladder program in SD Card to FC6A CPU

- 1. Insert SD Card into the laptop/PC.
- 2. In WindLDR software, click **Configuration** tab → **Configuration (SD Card)**
- 3. Enter Filename: For example, project01. Click OK

ſ	SD Memory Card Configuration				
	Items to output:				
	INI file to specify behavior Import				
	Action: Download				
	Filename: project01				
	 Enable 1-time upload Automatic start after download 				
	🕼 Keep output during download				
	Clear device values after download				
	🔲 Clear error after download				
	PLC program (*.zld)				
	Filename: project01.zld				
l	OK Cancel				

4. Browse to SD Card memory location. Click OK

Browse For Folder		
	Export To	
	🧮 Desktop	
	D) Contraction Contractic Contract	
	🖻 乃 Don Pham	
	🛯 🖳 Computer	E
	Mindows7_OS (C:)	
	SD SD Card (D:)	



5. Click the WindLDR icon \rightarrow Save As \rightarrow PLC Program



6. Browse to SD Card memory location, and click **Save**. (Make sure the Filename match in step 3 above)



- 7. Remove SD Card from the laptop/PC.
- 8. Insert SD Card into FC6A CPU.
- 9. Cycle power FC6A CPU.
- 10. The program stored in SD Card will automatically transfer from SD Card to FC6A CPU.

